

## ABS and ASA Filament

**Print Settings Template** 



Unique Prints provides a printable template to record your print settings for ABS and ASA filaments. Use this template to keep track of your successful settings for future use.

Filament Type	Brand	Color	Nozzle Temp.	Bed Temp.	Print Speed	Bed Adhesion	Notes

- Nozzle Temp.: Recommended range is 230-260°C for ABS and 240-260°C for ASA.
- Bed Temp.: Recommended range is 80-110°C for both ABS and ASA.
- Print Speed: Adjust based on your printer's capabilities and filament requirements.
- Bed Adhesion: Use gluestick, hairspray, ABS juice, BuildTak, PEI sheet, or Kapton tape.

Unique Prints is committed to providing quality filament that meets the demands of your project.